






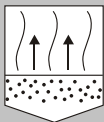



AG-2K Solid Colors

- 02XX AG-2K solid colors.
- Features:** Good leveling,hard paint film,good gloss,bright and durable color.
- Substrate:** Dried and sanded existing finishes, 1K or 2k primer.



	Surface Cleaning: Remove wax silicon and other contamination with degreaser.					
 	Mixing Ratio (Volume)	Solid Colors	+	Hardener	+	Thinner
		2		1		0.2~0.5
	<18℃	AG-2K Solid Colors		AG-887 Fast		AG-1 Normal/Fast
	18-24 ℃	AG-2K Solid Colors		AG-887 Normal		AG-1 Normal/Slow
	25-30 ℃	AG-2K Solid Colors		AG-887 Normal		AG-1 Slow/Extra Slow
	>30 ℃	AG-2K Solid Colors		AC-887 Slow		AG-1 Extra Slow
	Port Life at 25℃: 2 hours with AG-887 Fast Drying Hardener; 4 hours with AG-887 Normal Hardener or AG-887 Slow Drying Hardener.					
 	Spray Gun Set Up	Gravity Feed: 1.2~1.4mm Suction Feed: 1.3~1.5mm Conventional: 3~4bar RP: 2.0~2.5 bar HVLP: 2.0 bar				
 	Coats & Thickness	2~3Coats , 40~60µm				
	Flash-Off Time	At 20℃ , 5~10 minutes between coats				
	Air-Drying Time	Allow 15~20 minutes air-drying time before force drying				
	Drying Time:					
	Temperature	Dust Time	Tack Free	Dry to Handle	Thorough Dry	
	20℃	45 minutes	2~3 hours	10 hours	16 hours	
	60℃	5 minutes	15 minutes	30 minutes	60 minutes	

- Note:**
- The substrate must be sanded and cleaned before spray. Wet Sanding: P600~P800, Drying Sanding P400~P600
 - At temperature lower than 15°C, air-dry at ambient temperature is not recommended.
 - At ambient temperature higher than 30°C, add retarder solvent into thinner to avoid blushing. For detail. please refer to the technical date sheet of Retarder paint.
 - In the event of fisheyes during application, add 0.5~1% Anti-silicon in the paint remained and respray the affect area.
 - In the overspray area of new and existing finish. apply directly fade out thinner to achieve an invisible transition. For details please refer to the technical date sheet of Fade out thinner.
 - The products mixed with hardener should be used up soon and can not restore for future use.
 - Clean application tools immediately with solvent after application.
 - If there are particles or runs after spray ,and the affect area with P1200~P2000 sand paper after thorough drying, then polish to solve the problem.
 - Shelf life: 2 years in original sealed can at cool and dry place at 20°C. Packaging: 1L or 4L

AG-1K Basecoat Colors

- 01XX AG-1K Basecoat colors, 05XX Metallic effect, 07XX and 08XX Pearl effect.
- Features:** made from weathering resistant resins, strong coverage power, excellent adhesion power
- Substrate:** Dried and sanded existing finishes, 1K or 2k primer



	Surface Cleaning: Remove wax silicon and other contamination with degreaser.			
	Mixing Ratio (Volume)	Basecoat Colors	+	Thinner
		1		0.8~1
	<15°C	AG-1K Basecoat Colors		AG-1 Fast
	15-30 °C	AG-1K Basecoat Colors		AG-1 Normal/Slow
	>30 °C	AG-1K Basecoat Colors		AG-1 Extra Slow
	Spray Gun Set Up	Gravity Feed: 1.2~1.4mm Suction Feed: 1.3~1.5mm Conventional: 3~4bar RP: 2.0~2.5 bar HVLP: 2.0 bar		
	Coats & Thickness	2~3 Coats , 15~25µm		
	Flash-Off Time	At 20°C , 5~10 minutes between coats		
	Air-Drying Time	Allow 15-20 minutes air-drying time before applying clear coat.		

- Note:**
- The substrate must be sanded and cleaned before spray. Wet Sanding: P600~P800, Drying Sanding P400~P600
 - At temperature over 30°C or in high humidity, it is recommended to use retarder solvent to avoid mottling, air-dry at ambient temperature is not recommended.
 - Because o the high transparency of metallic basecoat, good quality spray gun and professional spray techniques are required in order to prevent defects of mottling poor metallic effects.
 - To avoid problems of mottling or poor adhesion the metallic paint film should not be thicker than 25µm.
 - Better effect could be achieved if the extra silver powder could be removed with tack rag after the flash-off of each coat.
 - After spray, allow 10~15 minutes air-drying time, then spray clearcoat at once. over long air drying time would affect the adhesion power.
 - Shelf life: 2 years in original sealed can at cool and dry place at 20°C. Packaging:1L or 4L